

Customer	place	pcs	DD workscope	Target	Delivery time	
Torraspapel Montananesa	Zaragosa, Spain	1	DD-washer service	Service	10	2025
Stora Enso Imatra	Finland	9	DD4570 x 2 and 7 pcs DD4070	DD-service + inspection	10	2025
Metsä Fibre Rauma	Finland	6	DD 4060	DD-Service + sealings +cc	10	2025
JK Paper	India	2	Repair of sealing surface DD253 & DD254	DD-Service	4	2024
Stora Enso	Imatra / Finland	2	Seal Change	D0 , DD1	10	2024
Metsä Rauma	Finland	4 + 1	Total Retrofit	D0,D1,O2,P3,P1	9	2024
JK Paper Ltd	India	2	Surface repair	DD 253 & 254	4	2024
Sappi Ehingen	Germany	1	Fold seal change	DD-Service	6	2024
Valmet Technologies Oy	Finland	1	Radial sealings For DD45 Washer	DD-Service	11	2023
Sappi Alfeld GmbH	Germany	1	Sealing material Fold Seal DD 3030 and service	DD-Service	10	2023
UPM Communication Pap	Finland	6	DD1 4570,4570,4060,4040,4040,4040,4040 Se	DD-Service	9	2023
Metsä Fibre Oy Rauman t	Finland	1	DD-Washer O0 Seal and service	DD-Service	6	2023
Metsä Fibre Oy Rauman t	Finland	1	Sealing P3 and service	DD-Service	6	2023
Metsä Fibre Oy Rauman t	Finland	1	Sealing P1 and service	DD-Service	6	2023
Stora Enso Heinola Fluting	Finland	1	Fixing drum axle	DD-Service	2	2023
Valmet Technologies Oy	Finland	1	DD45 Washer	DD-Service	12	2022
UPM-Kymmene Oyj	Finland	1	DD-Service	DD-Service	8	2022
Valmet Technologies Oy	Finland	1	DD2 washer	DD-Service	7	2022
Mondi Steti	Czech	2	Service /Sealing material fold seal DD 3070	Service	6	2022
Metsä Fibre Oy	Finland	7	DD4060 Service, Sealings and coatings	Service and coating	5	2022
Metsä Fibre Oy	Rauma	1	Replace the bearing	Service	2	2022
UPM Communication Pap	Finland	3	Service + sealings	Service	1	2022
Mondi Steti	Czech	1	DD3070 x 2DD washer service,sealing materia	Service	10	2021
Metsä Fibre Oy	Kemi	1	DD3070	Service	9	2021
Metsä Fibre Oy	Kemi	1	DD4570	Service	9	2021
Botnia Mill Service Oy	Kemi	1	Sealing replacement 57086697	Service	5	2021
Botnia Mill Service Oy	Kemi	1	No 57086282, DD-pesurin service	Service	5	2021
Metsä Fibre Oy	Rauma	1	DD washer P3, P1 and sealing change and ser	Service	3	2021
Sappi Alfeld GmbH	Germany	1	DD washer services	Service	10	2021

Metsä Fibre Oy	Rauma	1	DD washer O1 sealing change and services	Service	1	2021
Efora Oy	Varkaus/Finland	1	DD4040	Service	2	2021
Metsä Fibre Oy	Rauma/ Finland	2	D0 and P3	Service	11	2020
Metsä Fibre Oy	Rauma/ Finland	2	D0 and P3	Service	11	2020
Valmet/UPM-Kymmene O	Lappeenranta/ Fi	1	DD4060 02	Service	11	2020
Valmet /SCA Munksund P	Sweden	1	DD service DD radial sealings	Services	9	2020
Metsä Fibre	Kemi / Finland	2	DD4570 DD3070 coatings and sealings	Services	9	2020
OAO Svetlogorski CKK	Belarus	4	DD washer coatings and sealings	Services	8	2020
Brunswick	USA	2	DD4570 supervisor	Supervisor	8	2020
Sappi Ehinge	Germany	3	DD3040, Sealing surface repair, thermal coating	Sealing service	7	2020
Mondi Swiecie	Poland	1	DD4560 Sealing material Fold seal	Sealing material Fold seal	6	2020
Brunswick	USA	1	DD45-radical sealings	Sealing	8	2020
Metsä Fibre	Kemi	2	DD3070 , DD4570	Fold / Face seals and service	9	2019
Metsä Fibre	Rauma	4	Sealings and service	Fold seals and service	9	2019
UPM Kymi	Kuusankoski	1	DD3070	Fold seals and service	5	2019
Metsä Fibre Oy	Rauma/ Finland	7	DD4060, Sealing surface repairs,thermal coating	Service contract 2018-2021	10	2018
Metsä Fibre Oy	Kemi/ Finland	2	DD4570, DD3060, Sealing surface repairs, thermal coatings, Seals, Annual service	Service contract 2018-2021	9	2018
UPM Kaukas	Lappeenranta/ Fi	4	Sealing surface repairing	Coating	4	2018
Resolute Forest Products	Coosa Pines/US	2	DD4570, Inspection of DD-washer	Inspection during operation	3	2018
Anhui Huatai Forest Pulp	Anqing/China	2	DD3040, Sealing surface repair, thermal coating	Coating, service	2	2018
Chenming Pulp and Paper	Zhanjiang/China	1	DD-washer 4060	Hybrid sealing supply	1	2018
Metsä Fibre Oy	Rauma/ Finland	1	Change of screen plates on DD4060	service	10	2017
Metsä Fibre Oy	Kemi/ Finland	1	DD4570 seal change, sealing surface repair, thermal coating	Hybrid seals, seals change	9	2017
Metsä Fibre Oy	Kemi/ Finland	1	DD4570 seal change, sealing surface repair, thermal coating	Hybrid seals, seals change	9	2017
Australian Paper	Maryvale/Australia	3	Repair of EOP-washer sealing surfaces by thermal coating	Hybrid seals, seals change	7	2017
Mondi Group	Syktvykar/Russia	1	Replacement of end sealings and services	Hybrid seals, seals change	6	2017
Stora Enso Sunila	Sunila/ Finland	1	DD4040 seal replacement	Hybrid seals supply, Service	4	2017
Stora Enso Sunila	Sunila/ Finland	1	Annual service for DDW 4040 and 4060	Service for marathon drive	4	2017
Australian Paper	Maryvale/Australia	4	Inspection of DD-washer	Inspection during operation	4	2017
Stora Enso Kaukopää	Imatra / Finland	2	DD-Washer 4560, Sealing installation	Supply of rubber profiles	4	2017

Australian Paper	Marywale	1	DD-Washer 3060	Hybrid sealing supply	3	2017
UPM Kymmene Oyj	Kaukas / Finland	4	DD-washer	Repair of DD-washer seal	9	2016
Metsä Fibre Oy	Kemi / Finland	1	DD4570	Hybrid seals, seal change	9	2016
Torraspapel Montananesa	Zaragosa, Spain	1	DD-washer service	Service	9	2016
Metsä Fibre Oy	Kemi/ Finland	1	DD4570 Seal Replacement and DD washer se	Service	6	2016
Mondi Group	Russia	2	DD4580, DD3060	Service	5	2016
GP Brunswick	USA	2	DD4580	Sealing changes, coating,	4	2016
Stora Enso Oyj, Sunilan te	Sunila/ Finland	1	DD4060 Seal replacement	service	4	2016
SCA Munksund	Sweden	1	Inspection during operations	service	11	2015
Empower Oy	Kotka/ Finland	1	DD-washer 1 sealing changes and services	Sealing changes and servi	10	2015
Stora Enso Oyj, Sunilan te	Sunila/ Finland	2	DD4060-washer services	Service	10	2015
Stora Enso Oyj, Sunilan te	Sunila/ Finland	1	DD4060 Seal replacement	Service	10	2015
Stora Enso Oyj, Sunilan te	Sunila/ Finland	4	DD4060 Hydraulic motot MB 800 replacement	Service	10	2015
Stora Enso Oyj, Sunilan te	Sunila/ Finland	1	DD4060 DD washer shaft repair. Bearing FAG2	Service	10	2015
Stora Enso Oyj, Sunilan te	Sunila/ Finland	1	DD4060 New bearing housing for FAG23996-b	Service	10	2015
Stora Enso Oyj, Sunilan te	Sunila/ Finland	3	DD4060 Bearing replacement work FAG 23996	Service	10	2015
UPM Kymmene Oyj	Pietarsaari/ Finla	1	DD-washer Hydraulic motor MB 1600 replacem	Service	9	2015
UPM Kymmene Oyj	Pietarsaari/ Finla	1	DD4570 Bearing replacement FAG 248 (DS an	Service	9	2015
UPM Kymmene Oyj	Pietarsaari/ Finla	1	DD4570 Seal Replacement and DD washer se	Service	9	2015
UPM Kymmene Oyj	Pietarsaari/ Finla	2	DD4570 Thermal coating of the sealing faces	Service	9	2015
Metsä Fibre Oy	Kemi/ Finland	1	DD4570 Seal Replacement and DD washer se	Service	9	2015
Metsä Fibre Oy	Kemi/ Finland	1	DD3070 (Plane gasket) Thermal coating of the	Installation and coating	9	2015
Torraspapel Montananesa	Spain	1	Sealings and installation work	Parts and service	9	2015
Huatain Forest	China	2	Repair of 8 pc sealing surfaces of DD washer 3	Service	8	2015
Torraspapel Montananesa	Spain	1	Sealings and installation work	service	6	2015
JK Paper Ltd	India	11	Sealings	Parts	5	2015
Papel Guipuzcoana de Zic	Spain	8	Sealings and installation work	Service	5	2015
UPM Kymmene Oyj	Kaukas/Finland	1	DD1-washer service	Service	4	2015
UPM Kymmene Oyj	Kaukas/Finland	4	DD2-washer seal replacement and coatings	Service and coating	4	2015
UPM Kymmene Oyj	Kaukas/Finland	4	Thermal coating of the sealing faces	Service and coating	4	2015

UPM Kymmene Oyj	Kaukas/Finland	2	Modernizing the DD4570-washer filtration colle	Service	4	2015
UPM Kaukas	Lappeenranta/ Fi	5	DD-washer 4570, 4570, 4060, 4040 and 4060	Service	4	2015
Mondi Väja	Sweden	1	DD-washer service 4570	Service	4	2015
Mondi Dynäs AB	Sweden	1	DD-washer 4560	Service	3	2015
Fibria Aracruz	Brazil	5	Sealings and installation work	service	3	2015
UPM Kymmene Oyj	Lappeenranta/ Fi	1	DD2 washer endseal replacement	Service	3	2015
UPM Kymmene Oyj	Lappeenranta/ Fi	1	DD1-washer endseal replacement and coating	Service	3	2015
Papel Guipuzcoana de Zic	Spain	1	Intallation	Service	2	2015
UPM Kymmene Oyj	Lappeenranta/ Fi	1	DD-washer sealing service	Service	11	2014
Metsä Fibre Oy	Kemi / Finland	2	DD-washer service 4560, 3060	service	9	2014
Papel Guipuzcoana de Zic	Spain	8	Sealing and installation work	Service	8	2014
Metsä Fibre Oy	Joutseno/ Finland	2	DD-washer service	Ribs repairing	6	2014
Metsä Fibre Oy	Joutseno/ Finland	5	DD-washer service	Service	6	2014
Metsä Fibre Oy	Joutseno/ Finland	8	Sealing surface repairing	Coating	6	2014
Stora Enso Sunila	Karhula / Finland	1	DD-washer bearing replacement	Coating	6	2014
Stora Enso Sunila	Karhula / Finland	10	Sealing surface repairing	Coating	6	2014
Stora Enso Sunila	Karhula / Finland	3	Sealing installation work and sealings DD4060	Service	6	2014
Metsä Fibre Oy	Kemi / Finland	2	DD-washer service DD4560 DD3060	Service	9	2014
Metsä Fibre Oy	Kemi/ Finland	1	Sealings changes DD3070	Service	6	2014
Metsä Fibre Oy	Kemi/ Finland	1	Sealings changes DD4570	Service	6	2014
Torraspapel Montananesa	Spain	1	installation work	service	6	2014
Chenming Zhanjiang	China	8	Sealings and installation work	Spare parts / service	5	2014
Tiger group Hunan	China	6	Sealings and installation work	Spare parts / service	5	2014
Empower Oy	Kotka/ Finland	1	Discharge of DD1/DD2-washer screws and bea	Service	5	2014
Stora Enso Oy Kaukopää	Imatra / Finland	1	Sealing installation work DD 4560	Service	4	2014
Stora Enso Oy Kaukopää	Imatra / Finland	2	Inspection and service	Service	4	2014
UPM Kaukas	Lappeenranta/ Fi	4	Sealing surface repairing	Coating	3	2014
UPM Kaukas	Lappeenranta/ Fi	2	Sealing installation work	Service	3	2014
Torraspapel Montananesa	Spain	6	Sealings and installation work	Spare parts / service	2	2014
Metsä Fibre Oy	Rauma / Finland	1	Sealings and installation work	Service	12	2013

Metsä Fibre Oy	Rauma / Finland	1	DD-washer Bearing installation	Service	12	2013
Metsä Fibre Oy	Kemi / Finland	1	DD-Washer 4560	Service and coating	9	2013
Torraspapel Montananesa	Spain	1	Complete Service and change of Seals+1 comp	Service/ Cetic	9	2013
Papel Guipuzcoana de Zid	Hernani/ Spain	1	DD-Washer coating of sealing surface 1pc. DD	Urgent unprogrammed rep	8	2013
Celtejo	Portugal	1	DD-4060	Spare parts/ Cetic	8	2013
Oy Botnia Mill Service Ab,	Rauma/ Finland	5	DD-washer service adjustment of the end seal	Service and coating	6	2013
Metsä Fibre Oy	Rauma/ Finland	2	DD-washer coating of sealing surfaces 2pcs. D	Service and coating	6	2013
Stora Enso Oyj, Sunilan te	Kotka/ Finland	1	DD-washers ribs repairing DD 4060. coating of	Service	10	2012
UPM Kymmene Oyj	Lappeenranta/ Fi	1	Coating of DD-washer	Coating	9	2012
Mondi Swiecie	Poland	1	DD-washer repair of bars and sealing surfaces	Service/ Cetic	7	2012
UPM Kymmene Oyj	Lappeenranta/ Fi	1	DD-washer coating of sealing surface.	Coating	9	2011
Andritz Oy	Örnsköldsvik/ Sw	1	DD-washer	Service	5	2011
Mondi Swiecie	Poland	1	DD-washer repair of bars and sealing surfaces	Service	8	2010
UPM Kaukas	Lappeenranta/ Fi	1	DD-washer UPM-Kaukas	Service	1	2010
UPM Kaukas	Lappeenranta/ Finland		DD 4040 washer	Coating	6	2009
Andritz Oy	Piteå/ Sweden	3	DD-washer 4040 mm	Service	5	2009
Andritz Oy/Stora Enso No	Sweden	1	DD-washer 4040 mm	Service	2	2009
Andritz Oy (Botnia Mill Se	Joutseno/ Finland	4	DD-washer 4000 mm	Coating	5	2008